

Date: Thursday, 6/1/2006 10:36:49 AM
 User: Linda Lacelle

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : PAD
Job Number : 27324	
Estimate Number : 11203	
P.O. Number : N/A	Part Number : D31955
This Issue : 6/1/2006 S.O. No. : N/A	Drawing Number : D3195 REV A
Prsht Rev. : NC	Project Number : N/A
First Issue : N/A Type : SMALL /MED FAB	Drawing Revision : A
Previous Run : 26159	Material : N/A
Written By : <u>See comment below</u>	Due Date : 6/8/2006 Qty: 50 Um: Each
Checked & Approved By : <u>W</u>	
Comment : Est Rev:A New Issue 05-12-05 JLM	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
---------	-----------------------	---------------

1.0	D3195	Neoprene 1/8" thick
-----	-------	---------------------



Comment: Qty.: 0.0099 sf(s)/Unit Total : 0.4935 sf(s)
 Make from D3195 Neoprene 1/8" thick
 Material: Neoprene 1/8" thick
 Batch: B 20359

HM 06/06/01 50

2.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
-----	-------------	-------------------------------



Comment: SMALL & MEDIUM FAB RESOURCE 1
 Cut & Punch as per Dwg D3195

MF 06/07/09 50

3.0	QC5	INSPECT WORK TO CURRENT STEP
-----	-----	------------------------------



Comment: INSPECT WORK TO CURRENT STEP

SB 06/07/19 50

4.0	PACKAGING 1	PACKAGING RESOURCE #1
-----	-------------	-----------------------



Comment: PACKAGING RESOURCE #1
 Identify and Stock
 Location: G-4

SB 06/07/19 50

5.0	DC	DOCUMENT CONTROL
-----	----	------------------




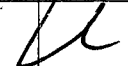
Comment: DOCUMENT CONTROL
 Inspection Level 21

06.07.19


Job Completion



U 06.07.19

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector
06.06.01	Z	Cut D3195-S PAD so that it is flush with the edges of the D3195-1 BRACKET. TRANSFER LOCATION of Ø0.221 holes to from D3195-1 to D3195-S (see DS email attached)	SB	06/07/19	50	 06.06.01 per 071642	

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☒ No ☐ DQA:  Date: 06/07/19

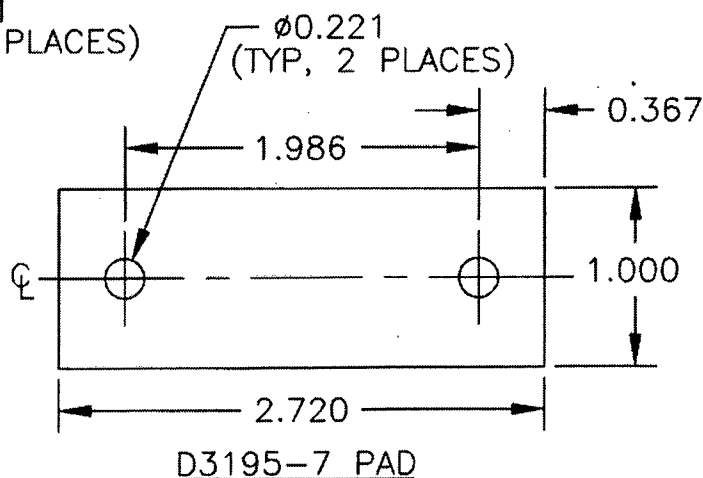
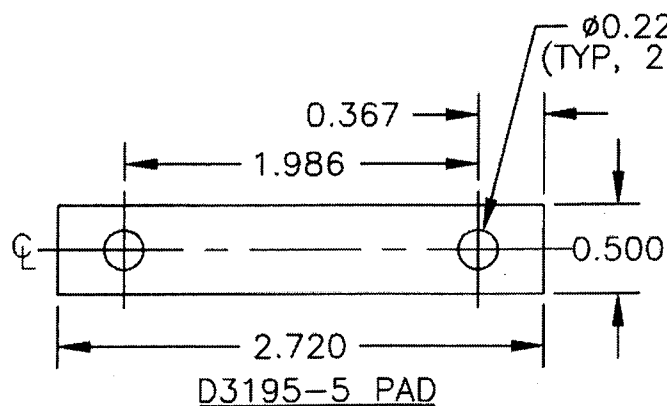
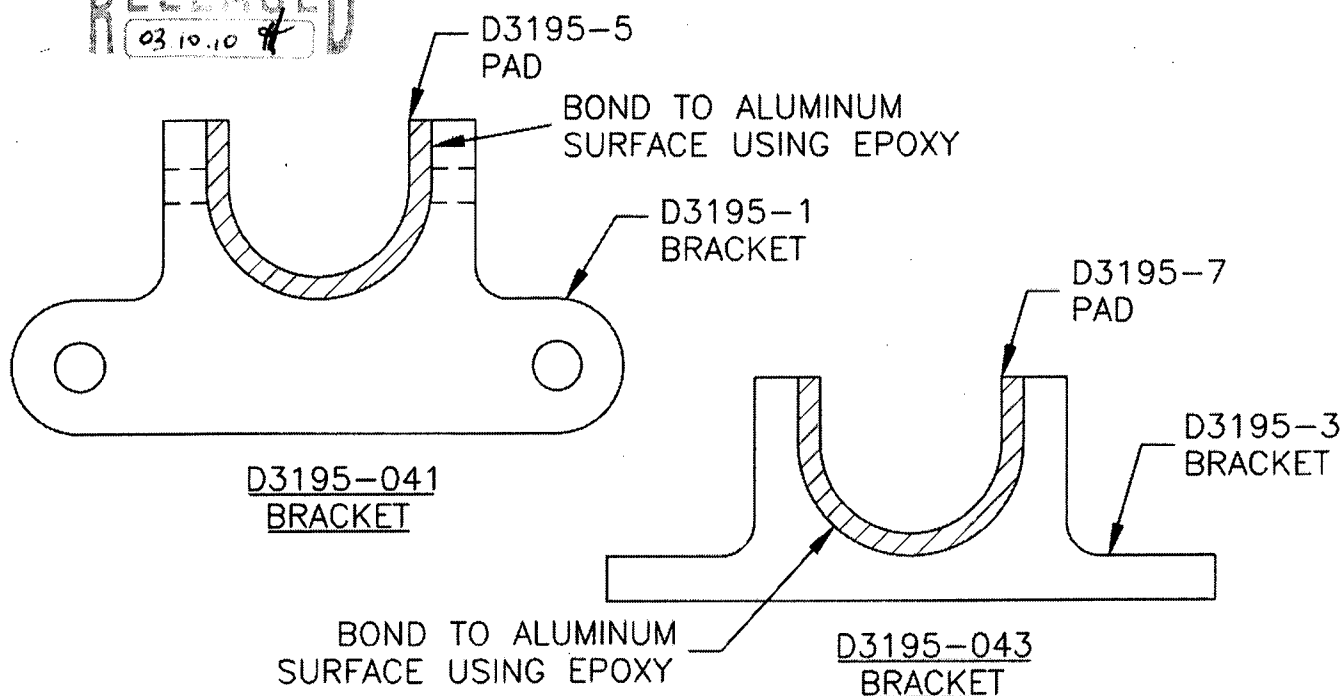
NOTE: Date & initial all entries

QA: N/C Closed: _____ Date: _____



DESIGN	CP	DRAWN BY	CP	DART AEROSPACE LTD	REV. A
				HAWKESBURY, ONTARIO, CANADA	
CHECKED	#	APPROVED	#	DRAWING NO.	SHEET 1 OF 3
				D3195	
DATE	03.06.23			TITLE	SCALE
				BRACKET	1:1
A	03.06.23			NEW ISSUE	

RELEASED
03.10.10



D3195-5 & D3195-7 PAD

- 1) MATERIAL: 60 DUROMETER NEOPRENE 1/8" THICK
(POSSIBLE SUPPLIERS, ACCURATE RUBBER)
- 2) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED.
- 3) ALL DIMENSIONS ARE IN INCHES

Copyright © 2003 by DART AEROSPACE LTD

THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

NOTE: Date & initial all entries

QA: N/C Closed: _____ Date: _____

Chris Provencal

From: David Shepherd [dshepherd@dartaero.com]
Sent: June 1, 2006 3:34 PM
To: 'Chris Provencal'
Subject: RE: D3195 pad change

Obviously, this is an acceptable deviation.

David

-----Original Message-----

From: Chris Provencal [mailto:cprovencal@dartaero.com]
Sent: Thursday, June 01, 2006 1:16 PM
To: davids@dartaero.com
Subject: D3195 pad change

David,

The D3195-5/-7 Pads should be 2.50" long instead of 2.720". Sylvie showed me the parts and I agree.

If made to drawing they are too long. In the past they've done them to fit the brackets (2.50" long and making the holes by transferring the location from the brackets).

For this batch they should have a signed-off change to the work order. I will instruct them to cut the length to be flush with the bracket and transfer the location of the hole from the D3195-1/-3 brackets. Is this change OK?

I will measure some of the final parts to update the dwg.

Sincerely,
Chris Provencal
DART Aerospace Ltd.
Email..cprovencal@dartaero.com
Phone...613-632-3336
Fax.....613-632-4443